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THE C-MU DESIGN AUTOMATION SYSTEM  
AN EXAMPLE OF AUTOMATED DATA PATH DESIGN

by

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# The CMU Design Automation System

## An Example of Automated Data Path Design

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### Abstract

This paper illustrates the methodology of the CMU Design Automation System by presenting an automated design of the PDP-8/E data paths from a functional description. This automated design (using synthesis techniques) is compared both to DEC's implementation and the Intersil single chip implementation.

### 1. Introduction

As it is becoming possible to integrate larger numbers of logic components on a single chip, the need for more powerful design aids is becoming apparent. Indeed, these aids must be capable of supporting a designer from the system level of design down to the mask level. In this way the systems level designer can become more aware of the implications of higher-level design tradeoffs on implementation properties such as silicon area, power consumption, testability, and speed, and be able to make more timely use of new technologies. The ultimate goal of the Carnegie-Mellon University Design Automation (CMU-DA) System [12] is to provide a technology-relative, structured-design aid to help the hardware designer explore a larger number of possible design implementations. Inputs to the system are a behavioral description of the system to be designed, an objective function which specifies the user's optimization criteria, and a data base specifying the hardware components available to the design system.

The CMU-DA system differs from other design automation systems because the input design description is a functional specification. Such a specification provides a model that, while accurately characterizing the input-output behavior desired for the implementation, does not necessarily specify its internal structure. The system software collectively performs the synthesis function by transforming the input functional description into a structural description. The design process involves binding implementation decisions in a top-down manner as a design proceeds through the design system. More structural decisions are made at each level until a complete hardware specification is obtained, with the most influential design trade offs being performed first in order to cul down the design search space.

The purpose of this paper is to illustrate the methodology of the CMU-DA system. The results given here are worst case - many optimizations which are straightforward have not been implemented yet; research is in progress on others. The design of the data part of a DEC PDP-8/E [5] from the ISP level through to a TTL and standard cell design will be discussed. Only the subset of the full DA system which is presently implemented has been used for this example. The

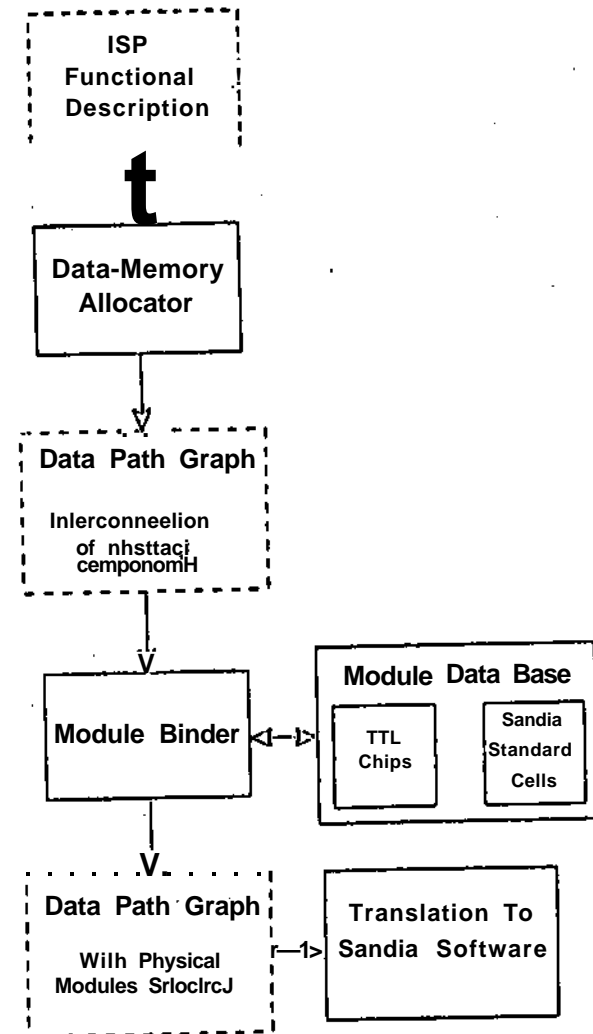
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components are shown in Figure J.

The *POP-8/E* is first functionally described using the ISP language [1]. A data-memory allocator [7] is used to generate the structure of the data paths from the functional description. This allocation is in terms of abstract logic components. The next step in the design is to bind physical modules to the abstract design from a module database [9]. This step provides the system with the capability of designing relative to new technologies. This binding will be illustrated both in terms of TTL chip\* and the CMOS standard cells in the Sandia design system [10]. The standard cell output of the CMU-DA system is then translated for input to the Sandia design system. At this point, chip area can be calculated and detailed timing information can be gathered using SALOGS [3].

The paper will conclude by comparing these two alternative designs to commercial implementations.



Figure\* I: The CMU Design System

## 2. The PDP-8/E Example

As the CMU-DA system has evolved, more complex design examples have been used to observe its performance. The use of the PDP-S/F. is a major step in two ways: 1) It represents about a five fold increase in the circuit complexity over previously reported example designs [8], and 2) It is a commercially available system that has been implemented in various technologies by different manufacturers over several years, therefore, it is possible to compare a non-trivial automated design to designs done by several designers with different logic components.

The PDP-8/L is one model in a family of computers having nearly identical ISP descriptions. (That is, they implement nearly the same instruction set, with different hardware structure\*). A portion of the ISP description used by the automated design system is shown in Figure 2.

The description begins by declaring the memory and processor state. A 13 bit link-accumulator (lac) register is defined but can alternately be accessed as the one bit link (L) and 12 bit accumulator (Ac). Next, instruction interpretation is defined using the declared memory and registers. After the instruction fetch and increment of the program counter in the instruction interpretation section, instruction execution (CxCo) is called. Illustrated here are the six memory reference instructions. Not shown but implemented in the automated designs are the effective address calculation, input/output instructions and the operate microinstructions. Note that the  $Mb = Mp[Pc]$  instruction fetches the location pointed to by the Pc and places it in the Mb register. No mention need be made of transfer of the current Pc to a memory address register, which is a part of the hardware structure.

The ISP description [1] is compiled into a representation which is machine readable by the data-memory allocator. The next sections will discuss the data-memory allocation (where an abstract data path is synthesized), a module binder that illustrates how the CMU-DA system can design relative to new technologies, and a translator to Sandia's SALOGS simulator [10].

## 3. The Allocation Process

The data-memory allocators perform a mapping function from the algorithmic (ISP) description to the data-path part of the hardware implementation, which is called a data-path graph. The data path consists of the data-storage elements, data operators, and data paths necessary to implement the operations specified in the algorithmic description. Due to the characteristics of the ISP language this mapping may be multi-valued in either direction, rather than a simple one-to-one translation.

The PDP-8/E design described here was produced by a data-memory allocator which uses the distributed-logic design style. This style of (or approach to) design encompasses design with small and medium scale integration components. As pointed out earlier, the allocator itself is technology relative and the mapping onto specific integrated circuit packages is performed by a separate module binder program. The process referred to as allocation throughout the remainder of this paper is a synthesis of logic using generic logic elements; data paths, operators, registers, and multiplexers, all of any bit width.

The procedure used by the allocator might be compared to a two-pass compilation. The first pass may be considered a syntax or feasibility check. The allocator inputs a parsed ISP description, constructs data structures analogous in function to symbol tables, enforces constraints necessary to insure that the data-storage locations, logical mappings, and

```

pdpl :=
BEGIN

! Tho h.*r<lc PDP-R Instruction sol (ulthoul extondnd arithmetic
! elomont) IK ImpIntimntnd. No I/O dovlor. are includnd In tho
! doncripl lon.

```

**i rip State**

```

Mm[#0!^77771<0:11>,      ! Main memory
Mb<0:      ! Memory buf for

```

**I PC StAta**

```

lac<0:12>,      ! Link- AC register
L<>      := lac<0>,      ! LInK bit
nc<0:11> J= Itic<1:12>,      ! accumulator
Pc*0:11>,      ! Program counter
IASt.pc<0>:11>,

```

**I Instruction Ihlorprnt.it lon**

**6tnrt in**

```

RIIGIN
fjn < 1 NCXT
run()
F.ND,

```

run\Ins truetlon.IntorprotAtlon :<

```

BEGIN
IF tO r>
DFGIN
Mb r UpCpcj j l.v.l.pc <= Pc NEXT
Pc = Pr i J. Nf.XI
cxecO NtXT
IF intrrupi.onab In HND Interrupt.roquest =>
ncniN
lip CO! < Pc NEXT
Pc * J
FND NEXT
RE5THRT run
INO
END,

```

**I Ins true I lon Exocutlon**

```

ox.pc\Inr.true:t.loh.nvovctit lon tr
BEGIN
lr r Mb<0:2> NEXT
IF (lr GEQ f$) HMO (lr LEQ ^S) e> mYO NEXT
IF lr LEO n n> 11b r Hplm^O) NEXT
DECODE lr o
BEGIN
M l* Ahfl.jr He r flc HND Mb,      ! find
ttl m t.id := l,ir: Inc 4 Mb,      ! HDD (TO
#2 l< lsr is RfIGIN      ! Incromont and
      ! skip If zero
Mb < Mb + 1 NEXT
IF fib EOL 0 o Pc r Pc f 1
r.NO,
13 i< dca i< BEGIN      ! Deposit and
Mb = Oc NEXT      ! clear Re
nc < 0
TN),
#1 i< Jmr, is nrGIM      ! Jump to
Mb e Pc NEXT      ! subroutine
PC B |DM I
END,
!!} != jinf) is Pc c VMI      ! Jump
^6 m loIO,      ! I/O expcutlon
HI ir opr()      ! Oporato
! microInst.
LNO NiXT
IF (lr GEQ #2) OND (lr LEO 44) => Mptma) - Hb
END
! End of closer Ip lon

```

**Figure 2: ISP Description of the PDP-S/E**

input/output in fact chosen in the description can be implemented in hardware. If no errors are encountered, it proceeds to allocate the basic data-storage structures called for in the description, and any additional data paths, storage, and operators necessary to implement variable-coding schemes described by ISP. The second pass may be considered as the semantic phase, with the activity of register generation replaced by the allocation of data paths, operators, and additional storage as needed to implement the actions described in the ISP description. Parallelism analysis is performed at several levels to warn the user of error conditions and determine constraints relating to optimization of hardware. The allocation is then completed by the addition of multiplexing where required.

However, allocation differs from compilation in that in a compilation one is concerned with implementing the specified data operations on a fixed data path whose capabilities are known *a priori*. In allocation, the allocator must be able to recall and utilize the capabilities of a data path which is being dynamically created. The allocator thus works from the inside out, first creating the data storage and access structures, and then adding the necessary data paths and operators to perform the described data operations. Finally, the output of the allocator is a non-planar directed graph, rather than a linear list of compiled instructions.

The first version of the allocator is experimental, and it performs only minor optimizations on the allocated hardware. It has been designed to investigate the feasibility of performing the mapping from ISP to hardware, the types of data structures needed for allocation, and areas where optimizations are possible in future, more sophisticated allocators.

The allocator has been designed as a possible skeletal structure for future allocators in order to standardize input/output formats and data structures.

#### 4. Performance of the Data-Memory Allocator

The allocator program was run using the ISP description of the PDP-8/E and the resultant data paths are shown in Figure 3. A binding of modules was done by hand to compare the results of the allocator to the original DEC design (Figure 4) [5].

It is difficult to compare the automated PDP-8/E data-path design with the original DEC design (for three reasons. First, the ISP description input to the allocator declares registers some values the PDP-8/E uses but never stores explicitly in registers, such as the effective address. These show up as registers in the allocator's design. Second, the allocator designs distributed logic, and the DEC design was done in the central-accumulator design style. (That is, this allocator does not contain the design rules for large scale collapsing of the data paths into a central-accumulator style of design [13]). Third, the DEC design has assumed a boundary between the control and data-memory parts of the design, but the boundary is different from that imposed on the allocator by the ISP description. Thus some control flags, and registers which must be declared explicitly in the ISP description are part of the control in the DEC design.

The main reason for the difference in design seen from the block diagram level of Figures 3 and 4 is that the design styles are different. The multiplexing is used in different ways. In the DEC version, the operators are shared, and are used to provide no-op paths from one register to another. In the CMU version, only registers are shared and use multiplexed inputs. The ISP language is primarily the source of this disparity. In ISP, the user can repeatedly use register A as a destination from various sources. However, the expressions  $A \rightarrow B$  and  $C + D$  do not imply nor discount a single adder. Other differences in the design include the use of multiplexers for shifting in the



DEC <lo.i|n, iiii u«f» u( li ur/<omplcjmn 0/1 chips for creating complements. "ONiniV<sup>1</sup> of the MQ and AC registers in the DEC version is CMU within the multiplexing hardware. Constants are of Ion en Mod in ono place and gated over already, existent data paths to lhr registers. In the CMU version, these constants are multiplexed at the register inputs.

In r.pitc of thoro differences, estimates of chip count indieale thai tho allocator produces a path graph which would require 39/ moro integrated circuit chips that the DEC designers used for the dala paths and registers. These estimates wore done by hand lo gauge the performance of the allocator; an automatic binding is discussed in the next section. These rslimale?; wore made Using tho same 1970 technology chip r-el the DEC designers had lo deal with. Tho 397. excess hardware can bo found in multiplexors which connect the registers tho extra registers declared in the ISP description, and duplicated operators like increment and add. Much of this excess can bo allribuiocl lo the lack of optimization capability in thr allocator algorithm, future, more sophisticated allocation al(jorilhmr«, coupled with the capability for high level optimization [1?] available in the complete CMU-DA system will be able to significantly improve the data part design.

Further analysis of lhis design is in progress and includes a manual implementation of tho control port. Comparisons of the DEC and CMU data-path speeds will then bo possible.

## 5. Modulo Bindinc

The modulo binding phnr.o of tho CMU-DA system employs the Modulo Data Itasn System (MDH5) and follows the data-memory allocation Mop. It has the ta.k of translating the abstract link';, memories, registers, and operations in a data-path graph into a design using physically realizable module'.; A second pars of module binding will occur after control allocation.

At present lho module binding portion of the design system is primarily a rc'-rnrch tool that will be used lo investigate automated-module binding. A goal of this research is to model the module binding problem **sufficiently** lo generalize this part of tho CMU-DA system lo handle a wide range of module types from LSI chips through Standard Colls. Tho implemented portions of MDHS wore used lo assist a designer in binding data-part modulo\* lo the CMU PDP-8/E data-paths produced by the Onla-Memory Allocator described in Section 4. Tho results of the data-part module binding are compared to tho DEC PDP-8/E design in Section 7. A similar comparison will be made to the standard-cell binding after those results are presented in Section 8.

## 6. Organization of MDHS

MDHS consists of four sections shown in Figure 5: an I/O section thai is responsible for translating between lhc internal and external forms of lhc path graph; a Module Data Base t?acco'iri mpf.lmnir.m; a command language interface; and the module binding mechanism.

The input/output section is tho interface lo other parts of the CMU-DA system. Tho path graph, generated by an allocator is placed in internal form for processing. Tho output file bar. the same format as lho input path graph (with module binding information appended) and can be reread by the input section for additional processing.

Tho Modulo Dala Uasc is a hierarchical data base that is distributed in various ASCII files. Tho highest lovol of lhc data base is tho index which is road automatically during system initialization. Tho index contains pointers lo all defined desipn-r.tylo r.els, each of which is a collodion of module sets appropriate for a given design style. A design stylo set file contains poinlorr. lo lho actual module set information (the "Data Book"<sup>11</sup>) and summary information (typical cost, speed,

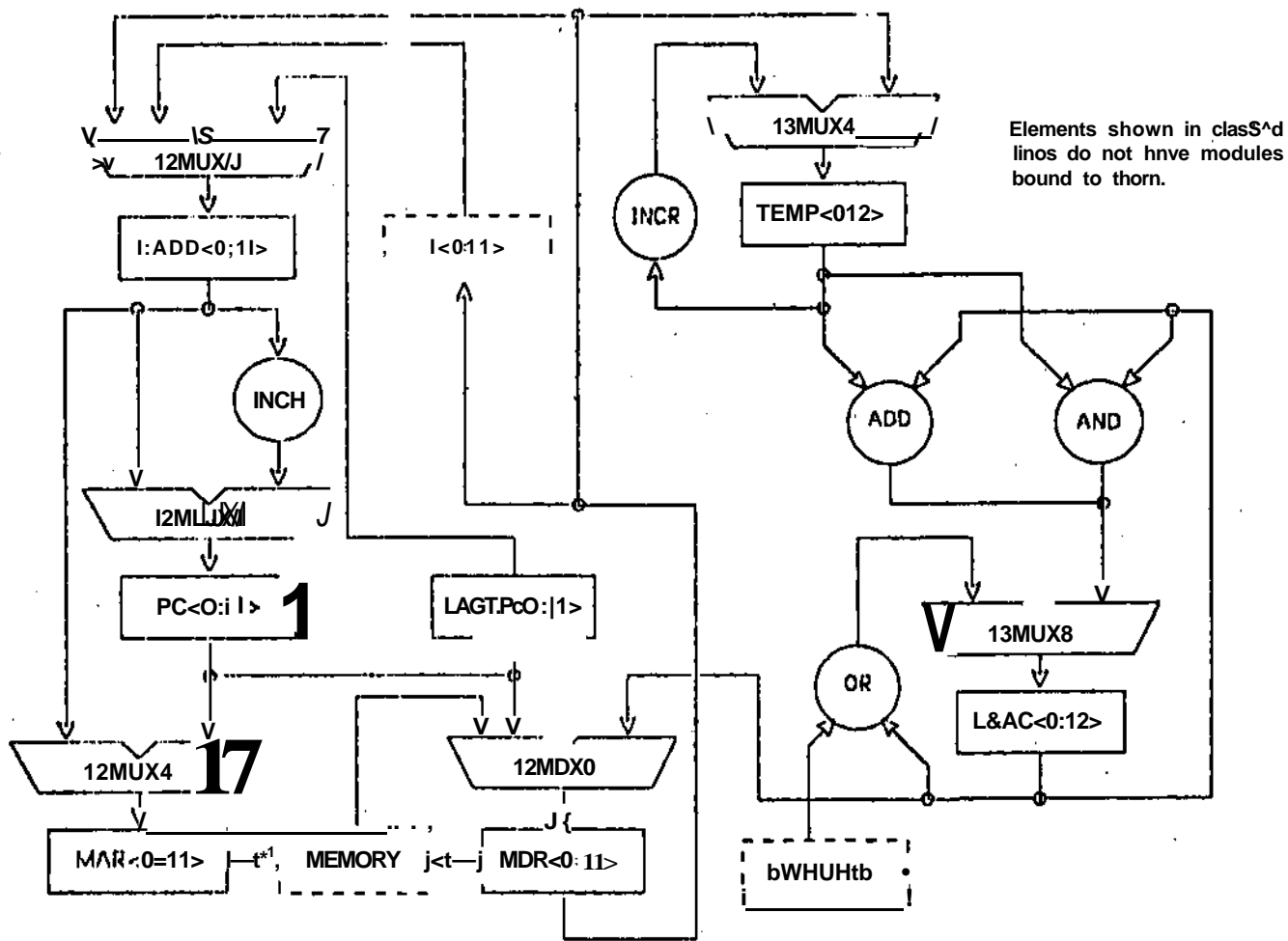


Figure 3: Allocator General PDP-8/E Data Paths

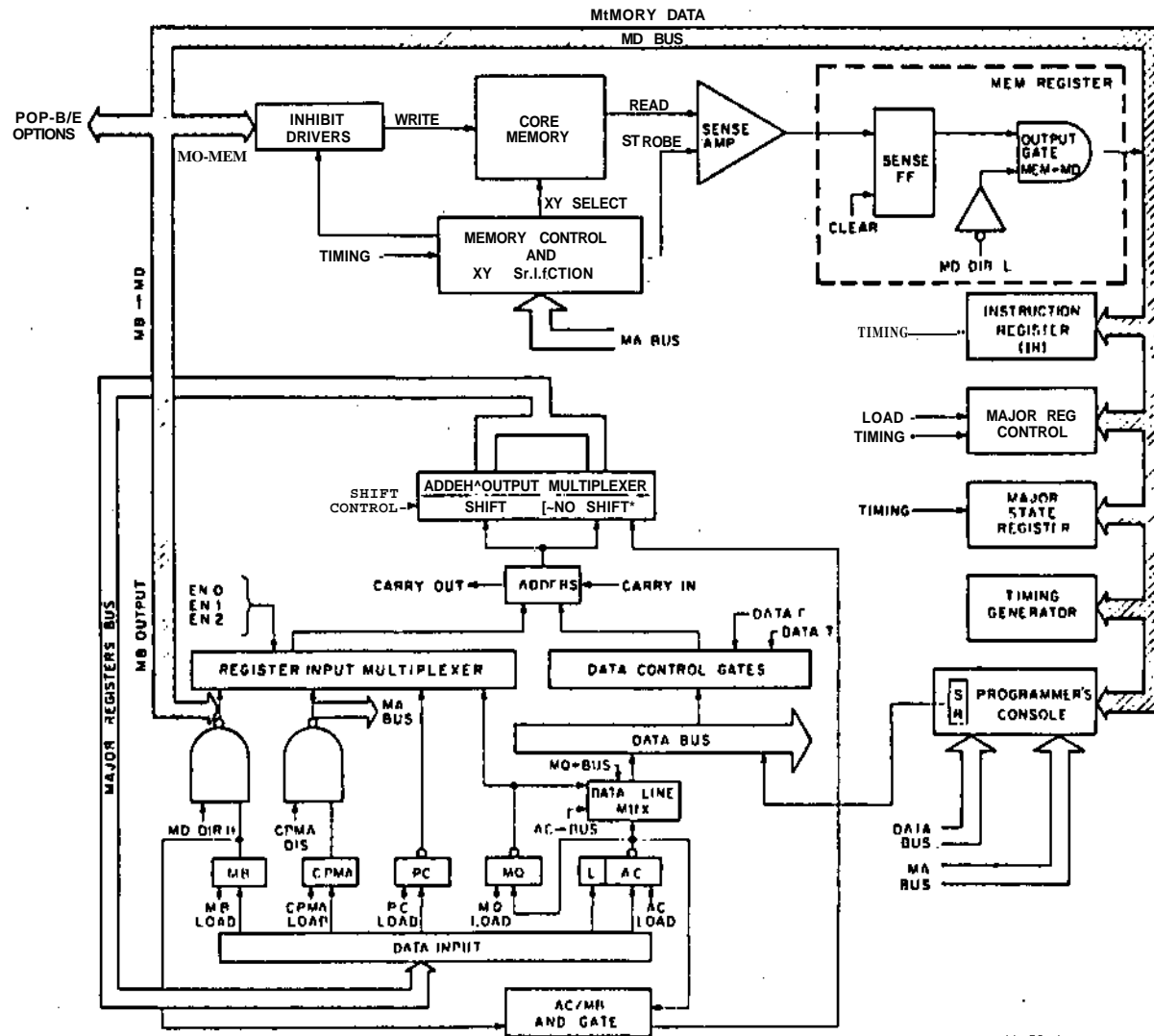


Figure 4: OLC PDP-8/E Data Paths

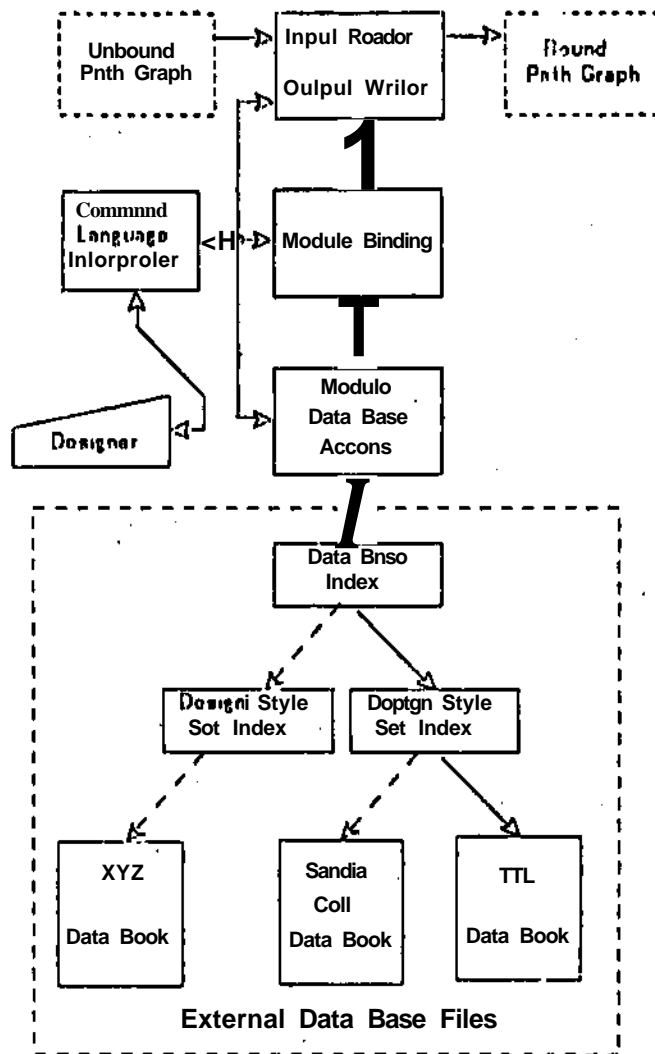


Figure 5: Organization of the Module Data Base System

load, and drive capabilities of modules in the set). Access to data base information during module binding occurs frequently and utilizes various levels of detail from basic type matching through specific delay and timing characteristics.

The Command Language Interpreter (CLI) is the experimenter/designer's interface to the module binding system. The CLI may be used only to select a file to be processed and direct the disposition of the resulting bound path-graph. The CLI also provides a number of tools to inspect the path-graph, modify the graph structure and bind designer selected modules to specific nodes of the graph.

The module hider applies transformations to both the path graph and module functions in order to match the desired behavior with the available building blocks. The graph transformations are localized decompositions or combinations of nodes that preserve the specific behavior. Module transformations are primarily combinations of nodes since modules cannot be physically decomposed. However, multifunction modules such as shift registers and ALUs may require partitioning of the non-conflicting functions of the same module onto separate nodes of the graph.

The most prevalent type of graph transform is localized to a single node or several connected nodes of a similar type. Registers are usually decomposed into nodes of smaller bit width. Logical operators are usually modified by reduction to a canonical form, then synthesized with available module operations. Multiplexors and demultiplexors are frequently transformed from a single level to a multilevel form. Arithmetic operators (particularly the signed and complement arithmetic modes) require algorithmic decomposition.

A more complex type of transformation involves the combination of nodes of different types into single nodes capable of multiple functions. Shift operators and special purpose arithmetic operators (increment, decrement, and clear)

are generally combined with register functions in available module sets. These transformations often provide significant reductions in the graph complexity by elimination of constants and reduction of multiplexor size.

Operator node transformations primarily involve the application of axioms and identities to combine available modules into an aggregate that performs a desired function. Boolean identities and DeMorgan's Theorem will direct logical synthesis. Arithmetic node transformations (for unsigned, signed-magnitude, two's complement, and one's complement) will be utilized to synthesize required nodes from available nodes.

For cases where single transformations on either the graph or the modules do not provide the desired match, an iterative approach will be utilized. The graph and the module transforms will be alternately applied until one or more matches are found, a cycle is detected in the transformations, no further gain is detected by applying transforms, or one of the system constraints (speed, cost, etc.) is violated by the resulting implementation.

A central goal of the CMU-DA system is to produce designs that have been optimized toward the designer's objectives and fall within the external constraints. Module binding is the first operation in the design system that attaches actual costs to the implementation and has specific speed, delay, and power information available. Therefore, evaluation of the bound design must be performed to insure compliance with the constraints. Critical constraints (i.e. constraints which the designs *must* meet) will be dynamically estimated by projecting the final value based on an extrapolation from the number of nodes remaining to be bound and the accumulated value for the nodes already bound; a true evaluation of the fully bound design will be made as a final pass to insure compliance with the constraints. The dynamic evaluation will be used to select between functionally identical module choices with different performance parameters.

## 7. PDP8 Baseline Example

A partial module binding of the PDP-8/E was done with the available pieces of MDBS, which contain limited transform capabilities.

The module binding section contains a set of primitive operations that can modify the path graph structure (but not its behavior). The operations allow register nodes to be split at bit boundaries, operator nodes to be joined into single nodes with wider bit widths, nodes to be inserted, and nodes to be deleted. These operations allow the path graph nodes to be transformed to conform with the structure of available modules. As the MDBS becomes more fully implemented, these primitive operations will be used to build larger scale path graph transforms that can be applied automatically.

The existing system aids the designer in producing correctly bound path graphs by the strict enforcement of rules concerning application of the structural modification primitives. These operations are restricted to minimize the possibility of modifying the behavior of the path graph. Some examples of these rules are:

- Nodes may not be deleted while connected to more than one link.
- Links may not be deleted while joining two nodes.
- Half links (i.e., signals to external sources) may not be deleted.
- Operator nodes may be joined only if they are of the same type.

A different but equally important kind of assistance is provided to allow the designer to display any aspect of the binding process. For example, the designer may display one module in the data base, all modules providing a specific function, or the entire data book.

The module choices were made by the designer using information from the path graph and a small TTL module data base from the distributed Design Style Set. The purpose of binding the data part with the existing system is to contrast the module selection with a hand designed PDP-8/E. This example provides a worst-case from which to judge the performance of MDDBS as more capabilities are added.

Figure 6 was generated by the MDDBS. The registers (named variables), operators, and multiplexors are identified in the "Comp." (Component) column. The "Device" column lists the name of the selected package. "Mods." lists the number of modules required to implement the component function. The term "module" refers to a separate functional unit in this context. There may be several modules contained in one package. "Pkgs." lists the number of packages required for each function. "Gates" is an estimate of the equivalent number of logic gates to implement the function. The percentage of the total gates required is listed in the "% Total Gates" column. The cost of each function implementation is computed as the basic cost for the number of packages required plus an overhead mounting cost of \$3.00 per package. The percentage of the total cost attributed to each function is listed in the "% Total Cost" column.

Comp.	Device	Mods.	Pkgs.	Gates	% Total Gates	Cost	% Total Cost
ENDD	SN74174	2	2	76	3.98	7.78	2.58
LAC	SN74194	3	3	105	5.50	11.67	3.87
LNST.P	SN74174	2	2	76	3.98	7.78	2.58
PC	SN74161	3	3	204	10.69	11.67	3.87
NDR	SN74174	2	2	76	3.98	7.78	2.58
NAR	SN74174	2	2	76	3.98	7.78	2.58
TEMP<0>	SN7474	1	1	6	0.31	3.35	1.11
TEMP	SN74174	2	2	76	3.98	7.78	2.58
EOL	SN7485	3	3	93	4.87	11.37	3.77
EOL	SN7485	3	3	93	4.87	11.37	3.77
JNCR	SN7483	3	3	108	5.66	10.77	3.57
INCR	SN7483	3	3	108	5.66	10.77	3.57
AND	SN7408	12	3	12	0.63	9.60	3.18
OR	SN7432	12	3	12	0.63	9.75	3.23
ADD	SN7483	4	4	144	7.54	14.36	4.76
13MUX8	SN74151	13	13	156	8.17	46.67	15.48
12MUX4	SN74153	12	6	96	5.03	21.54	7.14
12MUX4	SN74153	12	6	96	5.03	21.54	7.14
12MUX4	SN74153	12	6	96	5.03	21.54	7.14
12MUX4	SN74153	12	6	96	5.03	21.54	7.14
13MUX4	SN74153	13	7	104	5.45	25.13	8.33
<b>Totals</b>		<b>131</b>	<b>83</b>	<b>1909</b>	<b>100.00</b>	<b>301.54</b>	<b>100.00</b>
<b>Component Class</b>				<b>% Gates</b>		<b>% Cost</b>	
Registers				36.40		19.17	
Operators				29.86		23.49	
Multiplexors				33.74		52.37	

Figure 6: Module Utilization For PDP-8/E Data Part

The choice of registers differed from the hand module binding in a few locations. The hand bound PDP-8/E used SN74194s (four bit universal shift registers) exclusively while the MDDBS chose SN74174s (six bit D registers) when there was no requirement for the added shift capability. The Program Counter (PC) register was selected as three SN74161s (universal counters) based on the INC flag associated with the path graph node. The Accumulator (LAC) was first split into a one bit node and a twelve bit node, then the twelve bit part was allocated as three SN74194s. This is the same allocation that was done by hand. However, the

choice only includes the shift operation flags (LSHFT and RSLIN). The increment requirement (INC) has effectively been partitioned out and must be bound separately.

The package count was 30% higher for the MDBS selection than for the VLSI implementation (64 packages for DCC vs. 83 packages for MOFIFO. This agrees closely with the results obtained by selecting modules strictly by hand (refer to Section 4). The 30% difference is attributable to the different design styles used and the allocator's implementation of the design. Comparing the total cost of modules for the DEC implementation and the MDF3S implementation (Figure 6), it is found that the costs also are 30% higher for the automated implementation, while the number of equivalent gates is 65% higher for the automated implementation. This indicates that MDE35 chose modules with a higher level of integration than DEC did.

A comparison of the percentage of equivalent gates and the percentage of cost accumulated in three functional classes (registers, operators, and multiplexors) indicates surprisingly uniform comparisons. The percentage of both gates and cost is higher for registers in the MDHS implementation than in the DEC implementation. This trend is expected since the DEC PDP-8/E uses a central accumulator design style. Also, the slightly lower percentages for gates, and costs in the operator class is reasonable for the DEC implementation. The most surprising comparison is the near identical percentage of gates devoted to data path routing (i.e. multiplexors) in the two designs implemented in different design styles. It would be expected that the central accumulator style would utilize more data path routing than the distributed style. This apparent anomaly is a result of the fact that the module binding can make local improvements in a path graph for distributed designs. By utilizing functions intrinsic to certain modules (such as the COUNTER on registers), constants and their associated data paths can be eliminated and improve the cost of implementing a design.

The TTL module binding using MDBS compares favorably with the DCC implementation and previous hand module bindings of the automated path graph. It is expected that much improvement in the package count (and the cost) is forthcoming as transforms and evaluation techniques are implemented in MDF3S. However, TTL module binding is just one objective of a generalized design system. The following section discusses an approach to binding CMOS standard cells to a design with the objective of being able to automate and produce LSI designs.

## 8. Standard Cell Generation

The Sandia standard cell library (111) can also be used as physical modules to implement the automated PDP-8/E data part design. Then, using the Sandia software package [1, 10], it is possible to produce a simulation, insert faults, and perform automated cell placement and IC mask generation for a CMOS LSI chip implementation.

The standard cell binder used for this experiment was a small, automatic, package which accessed a local data base of Sandia cells. This package only performed the essential transformations on the graph-expansion of nodes to match the standard cells. However, this package also gives us a worst-case measure for module binding performance.

The translation of the design from one environment, the module binder output, to another, the simulator input, involves both the expansion of multi-bit paths produced by the module binder to the single bit connection format of the simulator input and also the explicit identification of fan-out points. In addition to this latter process, termed resolving, the translator must generate path specific parameters, such as propagation delays, by computing capacitances to obtain a realistic simulation using SALOGS. Delay parameters are inserted in the

simulation model by the use of delay parameter with associated times.

The input to SALOGS is a description of the network, written in NDL [3]. NDL describes the interconnection of functional blocks. Input and control signals are generated through the SALOGS simulation language SALSIM [4]. In SALOGS, gate representation includes built-in simulator elements such as inverters, transmission Lines, NAND, AND, OR, and NOR gates. In addition, any set of elements can be defined as a functional block and the block used as a new element.

The NDL can then be used to automatically generate an IC mask and to determine chip area. The portion of the total data-path area taken up by the different modules is summarized in Figure 7.

The upper portion of the Figure compares the size of the data-path elements listed in Figure 3. The lower part of the table describes some modules that are more accurately defined as control than data-path. As expected, the percent of sub-total Gate count in the upper portion of the table closely resembles the results from the TTL binding shown in Figure 6.

In sum, the CMU PDP-8 design required 74,042 mil-sqr, ignoring the area taken up by routing. The experience with Sandia's IC mask design system indicates that routing takes up about an additional 75% of the area occupied by the standard cells, yielding a chip area of 129,574 mil-sqr. By way of comparison, Intersil's on-chip CMOS CPU implementation of the PDP-8 takes up 29,000 mil-sqr [6]. It is estimated that 35% of Intersil's CPU chip is devoted to the functional elements equivalent to that generated by the CMU-DA system. Thus, there is a factor of 3 difference in the area required for the two designs.

Component	Area	% of Total Gate*	Number of Gates	% of Total Gates	% of CAIO subtotal
PC	5124.3	6.9	170	9.4	13.0
me	1177.1	5.9	117	6.5	8.9
noo	3839.9	5.2	117	6.5	8.9
OR	432.0	0.6	18.0	1.0	1.4
HND	476.3	0.6	18.0	1.0	1.4
inrr,3	1413.3	1.9	49	2.7	3.8
INCR	3544.6	4.8	108	6.0	8.3
*:13MUX4	4212.8	5.7	60	3.3	4.6
12MUX4	3101.8	5.3	56	3.1	4.3
12MUX4	3901.8	5.3	56	3.1	4.3
12MUX4	3101.8	5.3	56	3.1	4.3
12MUX4	3901.8	5.3	56	3.1	4.3
J3MUX8	9183.4	12.4	139	7.7	10.6
Enno	1323.0	1.8	45	2.5	3.4
INCR	4212.8	4.8	108	6.0	8.3
LD3T.P	1323.0	1.8	45	2.5	3.4
NOR	1323.0	1.8	45	2.5	3.4
MOR	1323.0	1.8	45	2.5	3.4
Subtotal	57067.5	77.2%	1308	72.5%	100.0%
flynNOZ	317.5	0.4	12	0.7	
i:3>:KOL9	2101.0	3.3	74	4.1	
2x1?IWXX2	244.2	3.6	50	2.8	
1xIMUX2	141.0	0.2	3	0.2	
2>EQL2	118.4	0.2	5	0.3	
SWITCH	1323.0	1.8	45	2.5	
I	1323.0	1.8	45	2.5	
2xF.OL12	2210.6	3.0	64	3.5	
LSS	244.2	3.3	84	4.7	
GEQ	244.2	3.3	84	4.7	
NFQ	1103.8	1.5	32	1.7	
3xFLHG	330.8	0.5	11	0.6	
TOTALL	74042.0	100.1%	1817	100.8%	

<: Gate count for 2 Input NAND gates  
 \*\*: 13MUX4 is 1 of 4 MUX with bit width of 13  
 \*\*\*: next 9 Input EQL component

Figure 7: Module Data from Translator



A model can be developed to attribute this seemingly large difference to various parts of the design system. Since each part of the design system builds on top of the previous stage, a multiplicative model is used. This model must take into account the non-optimality of the allocator, non-optimality of the module binder, differences in basic feature size, and the differences in routing techniques. The result of the allocator section indicates a design requiring 1.3 times the size of the DEC design. There is also a difference in the basic feature size of the Intersil and Sandia technologies. By way of comparison, a 12 bit register implemented with Sandia's standard cells occupies 4 times the area of equivalent register in Intersil's design [2]. The multiplicative model then becomes

$$13.0 \approx (1.3)(4)R_f$$

where R is a factor indicating a difference in size between the CMU design and the Intersil design introduced by the module binder. In this case  $R \approx 2.5$ . Not included in the model are factors due to difference between hand packed and channel routing techniques, nor factors considering that large structures (e.g. wide multiplexors) can be more optimally designed by hand than by combination of simple standard cells.

In the worst case, assuming similar input structures and feature size, the CMU module binder would produce a design taking 2.5 times the area of the Intersil design. However, as discussed above, there are other factors which increase the CMU design size that were not accounted for in the model.

## 9. Summary and Conclusions

The paper has illustrated the methodology behind the CMU Design Automation System. In particular, the datapath of a non-trivial digital system (PDP-8/E) has been designed from an ISPL functional description. Two types of physical modules were bound to the datapath design.

The binding using TTL series modules indicated that the CMU design required 307 more modules than the DEC implementation. The binding using CMOS standard cells indicated that the CMU design is at most a factor of 2.5 off, and due to differences in routing techniques may be actually closer in area to the Intersil design.

As a whole the system has demonstrated the synthesis function in digital system design. The allocator research indicates automated logic synthesis with optimization is feasible and specific module-set information is not necessary in order to produce a reasonable design. The module binding section has demonstrated how the system can design relative to new technologies. Future work with the design system will deal with optimization techniques to be used in better directing the design algorithms for more complex designs.

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